

**IN THE ABSTRACT:**

Please amend the abstract as follows:

~~An ultrasonic welding structure for pressing a horn (3) against a columnar heating target consisting of a resin (10), applying a high frequency vibration from the horn (3) to the heating target, and thereby fusion-bonding the heating target to a predetermined bonding target, wherein the bonding target includes an insertion hole for inserting the heating target, and the insertion hole of the bonding target includes a notch formed in an inner edge of the insertion hole on a side facing the resonator. The notch of the insertion hole can be formed to serve as an acceptance unit that accepts the heating target in a molten state. Alternatively, the notch of the insertion hole can be formed to serve as a stress relaxing unit that relaxes a stress generated within the bonding target by contacting with the inner edge of the insertion hole.~~

An ultrasonic welding structure for bonding a columnar heating target formed with a resin to a predetermined bonding target by pressing a resonator against the heating target and applying a high frequency vibration from the resonator to the heating target. The bonding target includes an insertion hole for inserting the heating target. The insertion hole includes a notch formed on an inner edge of the insertion hole on a side facing the resonator.